



Nut-Inserted Discs & Cylinders Abrasive Specification

<u>ABRASIVE TYPE</u>	<u>GRAIN SIZE</u>	<u>GRADE</u>	<u>BOND TYPE</u>
<u>Aluminum Oxide</u>	Coarse	Soft	B = Resinoid
2A Zirconia	12	C	O = Oxychloride
	14	D	
	16	E	E = Epoxy
4A Regular (Brown)	20	F	
	24	G	
		H	
5A Semi-Friable	Medium	Medium	<u>Perforations</u>
		I	
	30	J	CS4 = 1/4" Perfs
6A Friable (White)	36	K	
	46	L	CS = 3/8" Perfs
	60	M	
8A Cubitron		N	CL = 1/2" Perfs
	Fine	O	
9A Tough Ceramic		P	<u>Special Markings</u>
	80	Hard	
<u>Silicon Carbide</u>	100	Q	SPL - Lubricity
	120	R	
3C Semi - Friable	150	S	XP - Waterproof
	180	T	
	220	U	RCP - Plug Inserts
GC Friable (Green)		V	
	Very Fine	W	
		X	BW = Wet
	240 & Above	Y	BD = Dry
		Z	